

# Work Order ID 55579

January 22, 2010 7:35:40 AM

FAI



Item ID: D3575-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Floor Protector

Start Date: 1/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3575

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3575 Dwg Rev: A Prog Rev: A 2-  
Deburr if necessary

B 10-1-26

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-1-26

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

⇒ S 10-1-26

②

# Work Order ID 55579

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Page 2

Item ID: D3575-1

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Setup Start



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Stop



Item Name: Cabin Floor Protector

Start Date: 1/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Small Fab

Small Fab

Memo

0.00

0.00

Small Fab

Deburr if necessary.

*Handwritten signature: GP 1/26 @*

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

*Handwritten note: 2/8/10 10:12:24*

*Handwritten circled mark: 40*

*Handwritten note: HAI - Pass*

150



Packaging

Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

Memo

0.00

0.00

*Handwritten mark: W*

# Work Order ID 55579

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Page 3

Item ID: D3575-1

Accept

Revision ID:

Item Name: Cabin Floor Protector

Start Date: 1/22/10 Start Qty: 1.00

Required Date: 1/25/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/26

MF 10-1-26

007005AN

# Picklist Print

January 22, 2010 7:35:39 AM

Page 1

Work Order ID: 55579

Parent Item: D3575-1

Parent Item Name: Cabin Floor Protector

Comments: IPP Rev :A New Issue 07-01-22 EC

Start Date: 1/22/10

Required Date: 1/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	881.6961	11.2274			



GE PLASTICS LEXAN SHEET



AB 10-1-26

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

881.696098

103106

1.6765

105330

47.8767

109455

40.5717

111710

329.893632

112585

461.677566

112585

①

85579

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>
<b>Description:</b> Cabin Floor Protector		<b>Part Number:</b> D3575-1
<b>Inspection Dwg:</b> D3575	<b>Rev:</b> A	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.002	✓			
1.00	+/-0.030	1.00	✗			
3.50	+/-0.030	3.50	✓			
16.00	+/-0.030	16.00	✗			
23.13	+/-0.030	23.13	✓			
26.88	+/-0.030	26.88	✗			
27.69	+/-0.030	27.69	✗			
4.25	+/-0.030	4.25	✓			
9.63	+/-0.030	9.63	✗			
16.13	+/-0.030	16.13	✗			
28.06	+/-0.030	28.00	✓			
32.15	+/-0.030	32.15	✓			
2.00	+/-0.030	2.00	✗			
3.50	+/-0.030	3.50	✗			
14.25	+/-0.030	14.25	✗			
25.13	+/-0.030	25.13	✗			
29.38	+/-0.030	29.38	✗			
30.13	+/-0.030	30.13	✓			
1.25	+/-0.030	1.25	✗			
3.38	+/-0.030	3.38	✓			
5.00	+/-0.030	5.00	✓			
6.50	+/-0.030	6.50	✓			
26.13	+/-0.030	26.13	✗			
31.50	+/-0.030	31.50	✗			

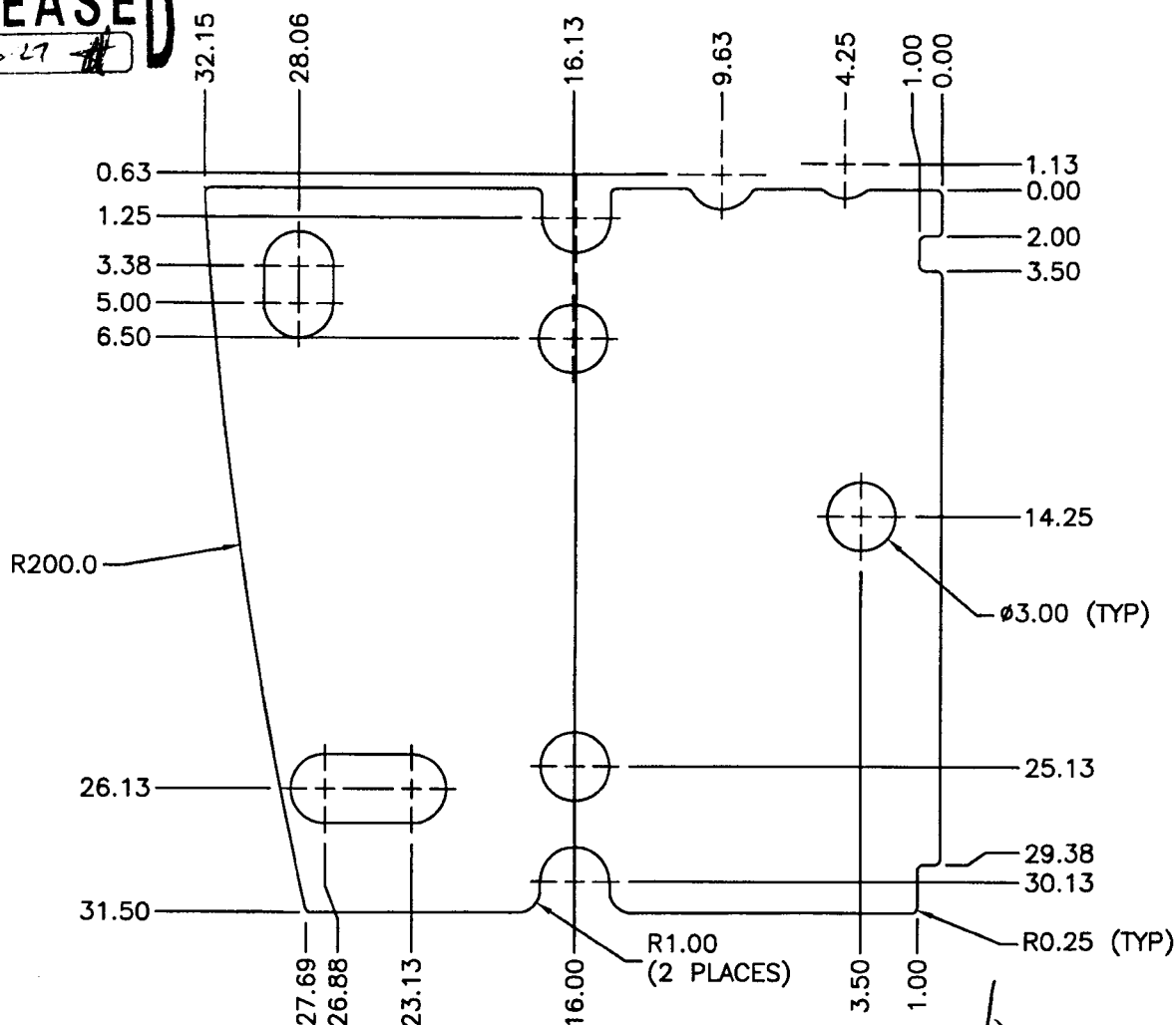
<b>Measured by:</b> IR <b>Date:</b> 10-1-26	<b>Audited by:</b> S <b>Date:</b> 10/1/26	<b>Prototype Approval:</b> N/A <b>Date:</b> N/A
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Rev	Date	Change	Revised by	Approved
A	08.02.29	New Issue	KJ/DD	



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DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8
A	07.06.08	NEW ISSUE	

RELEASED  
*07.06.08*



**D3575-1 CABIN FLOOR PROTECTOR (SHOWN)**  
**D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

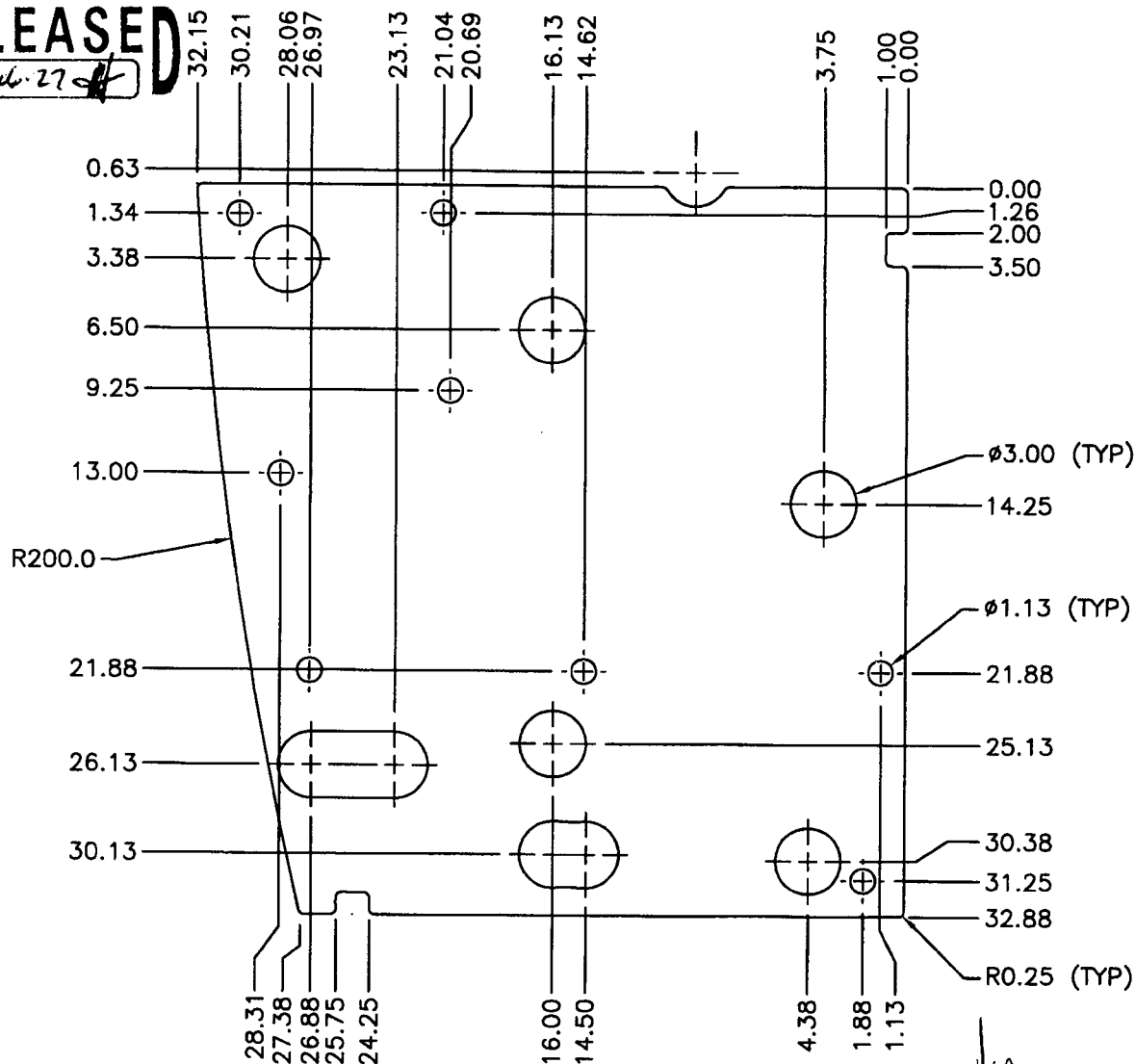
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DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8

RELEASED  
07.06.27



**D3575-3 CABIN FLOOR PROTECTOR**

**NOTES:**

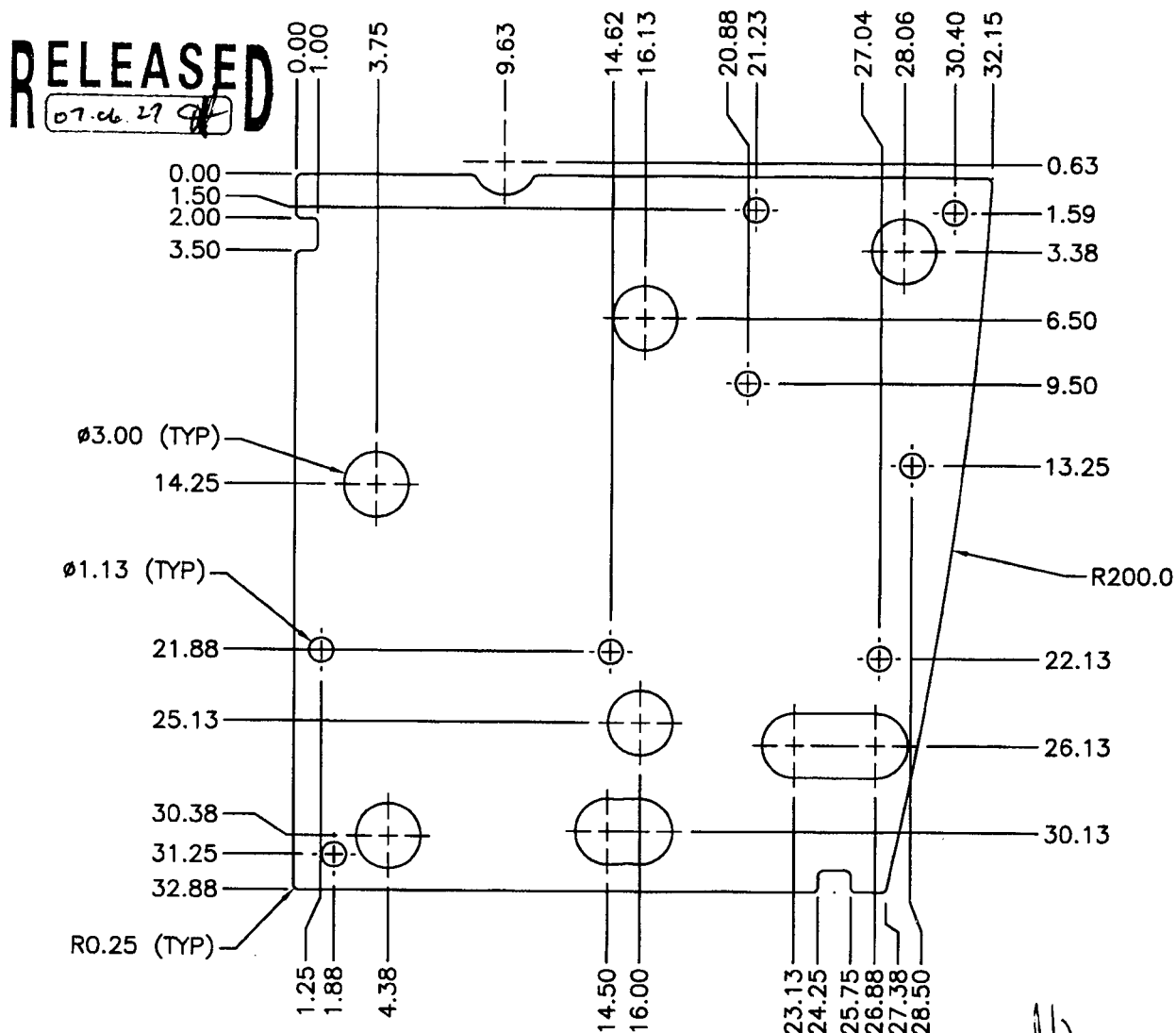
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

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DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8



**D3575-4 CABIN FLOOR PROTECTOR**

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

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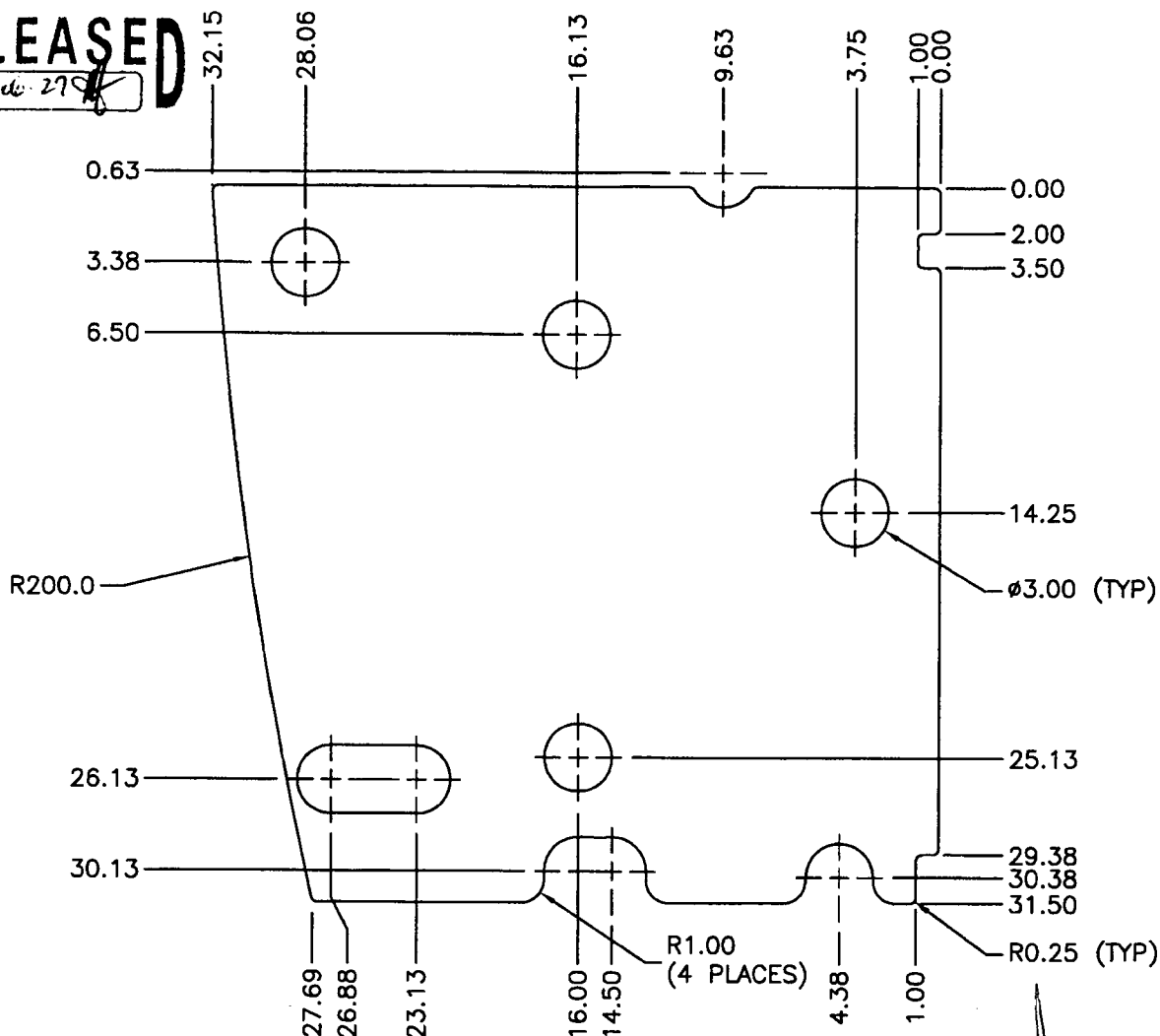
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DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8

RELEASED  
07 de 279



**D3575-5 CABIN FLOOR PROTECTOR (SHOWN)**  
**D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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